

In-mold measurement mold marshaling system

Injection Molding Monitoring System MVS08 Instruction Manual for Connection Cable

Thank you very much for purchasing the products of Futaba Corporation. Please read this instruction manual thoroughly and use it for a long time.

■ Handling Precautions



Warning

Be sure to unplug the power cable from the outlet when installing or connecting the cable. Failure to do so may cause an electric shock or malfunction.



Do not use a cable that is broken or has a damaged cable coating. Warning Failure to do so may cause a fire, electric shock, damage to the



Caution

Do not splash water on the sensors, amplifiers, junction box, or connection cables. Failure to do so may result in electric shock or damage to the equipment.

1. SPECIFICATIONS LIST < Product code: WCI0820-MPS08B N-MVS08>

| Number of points measured | Up to 8 points |
|--|--------------------------------------|
| Compatible device | Pressure measuring amplifier: MPS08B |
| Cable length | 2m |
| Environmental Ambient resistance temperature | 0 ~ +40°C |

2. Connection list... Refer also to the system configuration diagram on the back

| MVS08 | Connection cable | | MPS08B |
|------------------|------------------|------------------------|---------|
| Display | MVS08 side | MPS 08 B side | Display |
| СН1 ∼СН8 | CH1 * Important | | |
| СН1~СН8 | CH2 | D-sub 9 pin connector | D/A OUT |
| СН1 ∼СН8 | СНЗ | Plug | Socket |
| СН1 ~ СН8 | CH4 | | |
| CH1 ~ CH8 | CH5 | | |
| СН1~СН8 | СН6 | D-sub 25 pin connector | I/O |
| СН1 ~ СН8 | CH7 | Plug | Socket |
| CH1 ~ CH8 | CH8 | | |

^{*}Be sure to connect the cable CH1. Otherwise, a trigger signal will not be input and measurement will not be possible.

3. Connecting to MVS08 Unit

Plug the connecting cable into the connector on MVS08. There is a rotation-stop. Screw the plug to the right or left to find the fitting position, and then insert it all the way in.

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http://www.futaba.co.jp/precision/mold marshall/in

multiple MVS08A units.

Signal input/output Cable (3m) (with Y terminals, x25)

Injection molding machine